



dbm universal **spring** cylinder

The "Adaptomizable" Spring Plunger.

COMPRESSION END ACCESSORIES

Standard accessories for use on the compression end (large diameter tapped end) of the dbm universal spring cylinder plunger.

dbm
INNOVATION INC.
Post Office Box 482
Sussex, WI 53089
(262) 246-8075
FAX: (262) 246-9075
mail@dbminnovation.com
www.dbminnovation.com



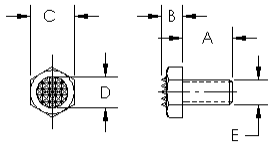
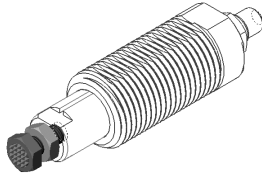
universal spring cylinder

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COMPRESSION END ACCESSORIES

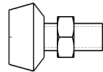
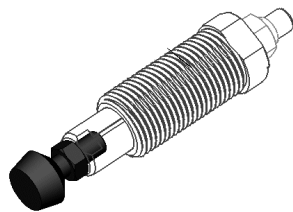


CARBIDE TIPPED GRIPPER

Material: Steel Body — Carbide Insert

CARBIDE TIPPED GRIPPER DIMENSIONS FOR THREADED AND NON-THREADED STYLES

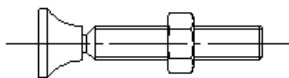
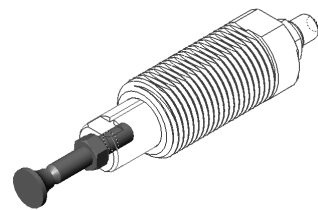
PLUNGER DIA.	5/16"	1/2"	5/8"	1" Fine	1" Ex-Fine
PART NUMBER			RG-825	RG-22	RG-873
A			.50	1.00	1.00
B			.20	.28	.28
C			.44	.56	.56
D			.31	.50	.50
E			1/4-20	3/8-16	3/8-16



FLAT TIP NEOPRENE CLAMP

FLAT TIP NEOPRENE CLAMP DIMENSIONS FOR THREADED AND NON-THREADED STYLES

PLUNGER DIA.	5/16"	1/2"	5/8"	1"
PART NUMBER		TC-201208	TC-431208	TC-240208
Thread		#10-32	1/4-20	3/8-16
Thread Length		.50	.63	1.25
Overall Length		.88	1.00	2.25



SWIVEL FOOT CLAMP

Material: Steel

SWIVEL FOOT CLAMP DIMENSIONS FOR THREADED AND NON-THREADED STYLES

PLUNGER DIA.	5/16"	1/2"	5/8"	1"
PART NUMBER			TC-207206	TC-468206
Thread			1/4-20	3/8-16
Thread Length			.75	1.63
Overall Length			1.25	2.25

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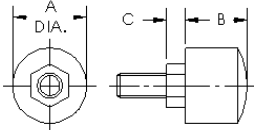
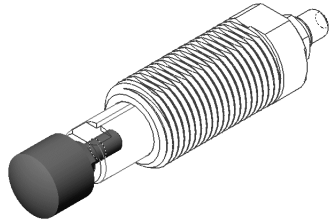


universal spring cylinder

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COMPRESSION END ACCESSORIES

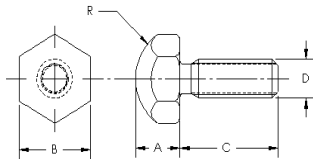
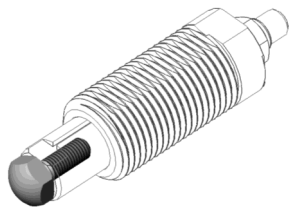


NEOPRENE BUMPER

Durometer Hardness of 70 Shore A

NEOPRENE BUMPER DIMENSIONS FOR THREADED AND NON-THREADED STYLES





PLUNGER DIA.	5/16"	1/2"	5/8"	1"
PART NUMBER		FRB-29 	FRB-33 	FRB-34 
A		.75	.75	1.25
B		.63	.63	1.25
C		.19	.19	no shoulder
Thread		#10-32	1/4-20	3/8-16
Thread Length		.50	.50	.63



CONTACT BUTTON

Material: Cold Finished Steel, Hardened — Black Oxide Finish

CONTACT BUTTON DIMENSIONS FOR THREADED AND NON-THREADED STYLES

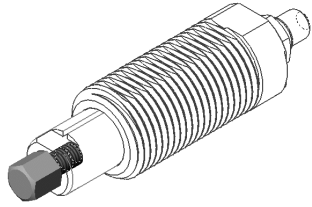
PLUNGER DIA.	5/16" 	1/2" 	5/8" 	1" 
PART NUMBER	CB031-STL1	CB050-STL1	CB063-STL1	CB100-STL1
A	.16	.25	.31	.56
B	.25	.38	.50	.75
C	.25	.44	.63	.94
D	#6-32	#10-32	1/4-20	3/8-16
R	.19	.25	.38	.50



universal spring cylinder

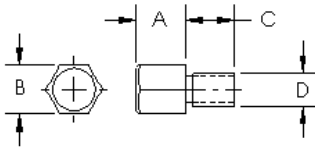
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COMPRESSION END ACCESSORIES

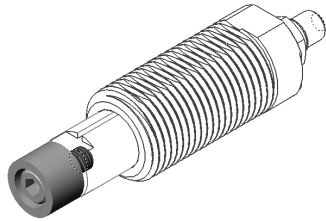
HEX HEAD REST BUTTON DIMENSIONS FOR THREADED AND NON-THREADED STYLES



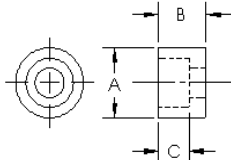
PLUNGER DIA.	5/16"	1/2"	5/8"	1"
PART NUMBER			JF-11	JF-16
A			.38	.38
B			.38	.50
C			.38	.50
D			1/4-20	3/8-16

HEX HEAD REST BUTTON

Material: Cold Finished Steel, Hardened — Black Oxide Finish



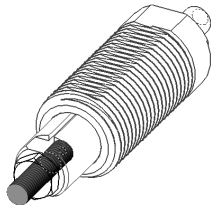
CIRCULAR TYPE REST BUTTON DIMENSIONS FOR THREADED AND NON-THREADED STYLES



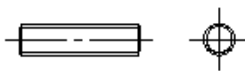
PLUNGER DIA.	5/16"	1/2"	5/8"	1"
PART NUMBER		RB-1	RB-2	RB-4
Screw Size		#10	1/4	3/8
A		.50	.63	.94
B		.313	.438	.625
C		.22	.28	.44

CIRCULAR TYPE REST BUTTON

Material: Cold Finished Steel, Carburized & Hardened — Black Oxide Finish



STEEL THREADED STUD DIMENSIONS FOR THREADED AND NON-THREADED STYLES



PLUNGER DIA.	5/16"	1/2"	5/8"	1"
PART NUMBER	AMS-174	AMS-194	AMS-201	AMS-226
Thread	#6-32	#10-32	1/4	3/8
Overall Length	.75	.75	1.00	1.50

STEEL THREADED STUD

Material: Low Carbon Steel

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